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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO	
10/637,604	08/08/2003	Alexander Gordon Barr	279.398US2	3716	
21186	7590 11/22/2005		EXAM	EXAMINER	
SCHWEGMAN, LUNDBERG, WOESSNER & KLUTH			KOCH, GEORGE R		
1600 TCF TO 121 SOUTH 1	WER EIGHT STREET		ART UNIT	PAPER NUMBER	
MINNEAPOLIS, MN 55402			1734		

DATE MAILED: 11/22/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)					
Office Action Summary		10/637,604	BARR ET AL.					
		Examiner	Art Unit					
		George R. Koch III	1734					
Period fo	The MAILING DATE of this communication apports.  Or Reply	pears on the cover sheet with the o	orrespondence ad	Idress				
WHIC - Exte after - If NC - Failu Any	CORTENED STATUTORY PERIOD FOR REPLY CHEVER IS LONGER, FROM THE MAILING Dates of time may be available under the provisions of 37 CFR 1.1 SIX (6) MONTHS from the mailing date of this communication. Operiod for reply is specified above, the maximum statutory period were to reply within the set or extended period for reply will, by statute reply received by the Office later than three months after the mailing and patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tire will apply and will expire SIX (6) MONTHS from a, cause the application to become ABANDONE	N. mely filed the mailing date of this c ED (35 U.S.C. § 133).	·				
Status								
1)[🛛	Responsive to communication(s) filed on <u>06 S</u>	eptember 2005.						
2a)⊠								
3)	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is							
	closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.							
Disposit	ion of Claims							
4)⊠	4) Claim(s) 1-29 is/are pending in the application.							
, -	4a) Of the above claim(s) 8 and 19 is/are withdrawn from consideration.							
5)⊠	5)⊠ Claim(s) <u>21-29</u> is/are allowed.							
6)⊠	6) Claim(s) 1-4,6,7,10-16 and 18-20 is/are rejected.							
7)	Claim(s) 5,9 and 17 is/are objected to.							
8)	Claim(s) are subject to restriction and/o	r election requirement.						
Applicat	ion Papers							
9)	The specification is objected to by the Examine	er.						
′_	10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.							
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).								
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).								
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.								
Priority (	under 35 U.S.C. § 119							
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of:								
	1. Certified copies of the priority document	s have been received.						
	2. Certified copies of the priority document	s have been received in Applicati	ion No					
	3. Copies of the certified copies of the prior	rity documents have been receive	ed in this National	Stage				
	application from the International Bureau							
* See the attached detailed Office action for a list of the certified copies not received.								
<b>Attachme</b> n	ht(s)							
	ce of References Cited (PTO-892)	4) Interview Summary	(PTO-413)					
2) Notice of Draftsperson's Patent Drawing Review (PTO-948) Paper No(s)/Mail Date								
•	mation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) or No(s)/Mail Date 9/6/05.	6) Other:	асти дрисацоп (РТС	<i>∪-1∪2)</i>				
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#### **DETAILED ACTION**

## Claim Objections

- 1. Claim 4 is objected to because of the following informalities: Claim 4 recites in part, in line 2, "each capacitor is *place* onto the capacitor stack". It appears that the word place should have been spelled --placed--. Appropriate correction is required.
- 2. Applicant is advised that should claim 5 be found allowable, claim 21 will be objected to under 37 CFR 1.75 as being a substantial duplicate thereof. When two claims in an application are duplicates or else are so close in content that they both cover the same thing, despite a slight difference in wording, it is proper after allowing one claim to object to the other as being a substantial duplicate of the allowed claim. See MPEP § 706.03(k). Claim 21 is claim 5, rewritten in independent format (see remarks filed 3/8/2005, page 12).
- 3. Applicant is advised that should claim 9 be found allowable, claim 24 will be objected to under 37 CFR 1.75 as being a substantial duplicate thereof. When two claims in an application are duplicates or else are so close in content that they both cover the same thing, despite a slight difference in wording, it is proper after allowing one claim to object to the other as being a substantial duplicate of the allowed claim. See MPEP § 706.03(k). Claim 24 is claim 9, rewritten in independent format (see remarks filed 3/8/2005, page 12).

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4. Applicant is advised that should claim 17 be found allowable, claim 27 will be objected to under 37 CFR 1.75 as being a substantial duplicate thereof. When two claims in an application are duplicates or else are so close in content that they both cover the same thing, despite a slight difference in wording, it is proper after allowing one claim to object to the other as being a substantial duplicate of the allowed claim. See MPEP § 706.03(k). Claim 27 is claim 17, rewritten in independent format (see remarks filed 3/8/2005, page 12).

# Claim Rejections - 35 USC § 102

5. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 6. Claims 1-4 are rejected under 35 U.S.C. 102(b) as being anticipated by IBM Technical Disclosure Bulletin NN81024261.

NN81024261 discloses an apparatus capable of manufacturing a capacitor stack for a flat capacitor (it manufactures stacks of electronic components including ceramic plates and ferrite components), the apparatus comprising a fixture (plunger 40 and bosses 40a) capable of holding a plurality of capacitor layers defining a capacitor stack as each of the plurality of layers is placed onto the capacitor stack, and means capable of continually applying a compression force (spring 36) on the capacitor stack until each of the plurality of capacitor layers have been placed onto the capacitor stack.

NN81024261 is structurally identical to the limitations as worded in the claims and thus is capable of meeting the intended usage. The locking tapers 48 is capable of being used to holding in place the capacitor sheet such that a continually applied compression force is applied on the capacitor stack.

It should be noted that NN81024261 is in the same technical field as the invention - the manufacture of electrical components. Beyond that, NN81024261 has many similarities, such as that the devices are layered, and manufactured with stacking and compression.

As to claim 2, NN81024261 also discloses a structure equivalent to the base pad (plunger 40 and bosses 40a) that is capable of holding the capacitor stack and is continually urged upwards (via the means for continually applying a compression force).

As to claim 3, NN81024261 discloses a structure equivalent to the base pad (plunger 40 and bosses 40a) capable of continually urging the capacitor stack upward and an upper member (retaining arms 26 and 28 with locking elements 48) capable of contacting the top surface of the capacitor stack.

As to claim 4, NN81024261 discloses an alignment system (positioning tongue 24) that is an alignment system capable of aligning each of the plurality of capacitor layers as each capacitor layer is placed onto the capacitor stack.

7. Claim 1 is rejected under 35 U.S.C. 102(b) as being anticipated by Breyen (US Patent 6,042,624).

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Breyen discloses an apparatus for forming a capacitor stack for a flat capacitor, comprising a fixture (see Figures 5a, 5b, and 5c) for holding a plurality of capacitor layers defining a capacitor stack as each of the plurality of capacitor layers is placed onto the capacitor stack, and means capable of continually applying a compression force (springs 213a and 213c) on the capacitor stack until each of the plurality of capacitor layers have been placed onto the capacitor stack. The springs are capable of providing the compression force while the apparatus is used in such a way that the stack is manually held down or pressed down by item 208.

8. Claims 1-4 are rejected under 35 U.S.C. 102(b) as being anticipated by Hahne (WO98/51602).

Hahne discloses an apparatus capable of forming a capacitor stack comprising a fixture (Figure 1, items 2, 3, 4 and 8) capable of holding a plurality of capacitor layers defining a capacitor stack until each of the plurality of capacitor layers have been placed on the stack, and means for continually applying a compression force (items 6, 7 and 9) on the capacitor stack until each of the plurality of capacitor layers have been placed on the stack.

Elements 13 and 14 are capable of being used to holding in place the capacitor sheet such that a continually applied compression force is applied on the capacitor stack.

As to claim 2, Hahne discloses that the fixture includes a base pad (item 8) which is capable of being continually urged upwards.

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As to claim 3, in addition to the base pad (item 8), Hahne discloses an upper member capable of contacting the top surface of a capacitor stack (flaps 13 and 14).

As to claim 4, the side members of the fixture (Figure 1, items 2 and 3) are capable of functioning as an alignment system as claimed.

## Claim Rejections - 35 USC § 103

- 9. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 10. The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:
  - 1. Determining the scope and contents of the prior art.
  - 2. Ascertaining the differences between the prior art and the claims at issue.
  - 3. Resolving the level of ordinary skill in the pertinent art.
  - 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.
- 11. Claims 6, 7, 10-16, 18 and 20 are rejected under 35 U.S.C. 103(a) as being unpatentable over IBM Technical Disclosure Bulletin NN81024261 as applied to claims 1-4 above, and further in view of Farahmandi (US 6,233,135).

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NN81024261 discloses the fixture (items 40 and 40a) and the force member (spring 36). Hahne discloses that the fixture includes a base pad (items 40 and 40a) which can be forced upwards and that the positioning tongue of the fixture (item 24) are capable of functioning as an alignment system as claimed. NN81024261 also discloses an upper member capable of contacting the top surface of a capacitor stack (retaining arms 26 and 28) and these members are capable of moving as claimed

The references do not suggest a placement member for placing the capacitor layers into the fixture.

Farahmandi discloses a placement member (see Figure 8c, items 100, 101, and 102) for placing the capacitor layers into the fixture. The X-Y controller (i.e., a robotic controller) ensures proper positioning of the layers on the cloth, and then places the layers into the stack. Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to have utilized such a placement member in order to ensure proper layer positioning.

As to claim 7, Farahmandi discloses that the placement member includes an X-Y controller (i.e., a robotic controller).

As to claim 10, NN81024261 discloses the use of springs for forcing the capacitor layers together (item 36)

As to claim 11, see the rejection of claim 6 above.

As to claim 12, NN81024261 as incorporated above discloses that the force member (spring 36) can be used to force the base pad upwards.

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As to claim 13, NN81024261 discloses the use of springs for forcing the layers together (item 36).

As to claims 14 and 15, in addition to the base pad (item 40 and 40a), NN81024261 discloses an upper member capable of contacting the top surface of a capacitor stack (retaining arms 26 and 28) which are capable of moving.

As to claim 16, NN81024261 discloses a positioning tongue for the fixture (item 24) that is capable of functioning as an alignment system as claimed.

As to claim 18, Farahmandi as incorporated discloses that the placement member includes an X-Y controller (i.e., a robotic controller).

As to claim 20, the apparatus of NN81024261 and Farahmandi is capable of continually applying compression force as claimed.

12. Claims 2-4 are rejected under 35 U.S.C. 103(a) as being unpatentable over Breyen (US Patent 6,042,624) as applied to claim 1 above and further in view of Hahne (WO98/51602).

Breyen discloses all of the elements of claim 1. Breyen also discloses a base pad (item 207), but does not discloses that the base pad is urged upwards.

Hahne discloses a stacking structure which keeps stacked elements in position by utilizing a fixture which includes a base pad (item 8) which is capable of being continually urged upwards. One in the art would immediately appreciate that such elements ensure proper orientation and stacking of the layers. Therefore, it would have

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been obvious to one of ordinary skill in the art at the time of the invention to have used such base pad elements in order to ensure proper orientation and stacking of the layers.

As to claim 3, in addition to the base pad (item 8), Hahne discloses an upper member capable of contacting the top surface of a capacitor stack (flaps 13 and 14) which are capable of moving.

As to claim 4, Hahne discloses side members of the fixture (Figure 1, items 2 and 3) that are capable of functioning as an alignment system as claimed.

13. Claims 6, 7, 10-16, 18 and 20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Breyen and Hahne as applied to claims 2-4 above, and further in view of Farahmandi (US 6,233,135).

Breyen and Hahne make obvious the fixture (Figure 5c) and the force member (items 213a and 213c). Hahne discloses that the fixture includes a base pad which can be forced upwards and that the side members of the fixture (Figure 1, items 2 and 3) are capable of functioning as an alignment system as claimed. Hahne also discloses an upper member capable of contacting the top surface of a capacitor stack (flaps 13 and 14) and these members are capable of moving as claimed

The references do not suggest a placement member for placing the capacitor layers into the fixture.

Farahmandi discloses a placement member (see Figure 8c, items 100, 101, and 102) for placing the capacitor layers into the fixture. The X-Y controller (i.e., a robotic controller) ensures proper positioning of the layers. Therefore, it would have been

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obvious to one of ordinary skill in the art at the time of the invention to have utilized such a placement member in order to ensure proper layer positioning.

As to claim 7, Farahmandi discloses that the placement member includes an X-Y controller (i.e., a robotic controller).

As to claim 10, Breyen discloses the use of springs for forcing the capacitor layers together (items 213a and 213c, and see Figures 5a to 5c and corresponding descriptions in columns 23 to 25)

As to claim 11, see the rejection of claim 6 above.

As to claim 12, Hahne as incorporated above discloses that the force member can be used to force the base pad upwards.

As to claim 13, Breyen discloses the use of springs for forcing the capacitor layers together (items 213a and 213c, and see Figures 5a to 5c and corresponding descriptions in columns 23 to 25).

As to claims 14 and 15, in addition to the base pad (item 8), Hahne discloses an upper member capable of contacting the top surface of a capacitor stack (flaps 13 and 14) which are capable of moving.

As to claim 16, Hahne discloses side members of the fixture (Figure 1, items 2 and 3) which are capable of functioning as an alignment system as claimed.

As to claim 18, Farahmandi discloses that the placement member includes an X-Y controller (i.e., a robotic controller).

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As to claim 20, the apparatus of Breyen, Hahne and Farahmandi is capable of continually applying compression force as claimed.

### Allowable Subject Matter

- 14. Claims 5, 9 and 17 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.
- 15. Claims 21-29 are allowed.

# Response to Arguments

- 16. Applicant's arguments filed 9/6/2005 have been fully considered but they are not persuasive.
- 17. In response to applicant's argument that some of the references (such as Hahne) do not stack the capacitor layers, or that some of the references do not teach continual compression (Breyen and Hahne), a recitation of the intended use of the claimed invention must result in a structural difference between the claimed invention and the prior art in order to patentably distinguish the claimed invention from the prior art. If the prior art structure is capable of performing the intended use, then it meets the claim. In a claim drawn to a process of making, the intended use must result in a manipulative difference as compared to the prior art. See *In re Casey*, 370 F.2d 576, 152 USPQ 235 (CCPA 1967) and *In re Otto*, 312 F.2d 937, 939, 136 USPQ 458, 459 (CCPA 1963). In

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this case, Breyen is capable of being used to provide continual compression, and Hahne is capable of continual compression. The continual compression can be obtained simply by using the apparatus of Breyen or Hahne, and the compression elements, in combination with a manual holding step. NN81024261 is also structurally identical to the limitations as worded in the apparatus claims and thus is capable of meeting the intended usage. For example, the locking tapers (item 48) are capable of being used to holding in place the capacitor sheet such that a continually applied compression force is applied on the capacitor stack.

Furthermore, it should be noted that NN81024261 is in the same technical field as the invention - the manufacture of electrical components. Beyond that, NN81024261 has many similarities, such as that the devices are layered, and manufactured with stacking and compression.

18. Furthermore, with regard to applicant's arguments as to the Farahmandi reference, applicant's arguments are unpersuasive. Applicant correctly points that placement member is an X-Y sprayer, but ignores that the sprayed layers are then placed into a stack to form the capacitor layers. While Farahmandi's disclosure may be radically different than applicant's disclosure, Farahmandi is interpreted as reading on applicant's claims.

#### Conclusion

19. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to George R. Koch III whose telephone number is (571) 272-1230 (TDD only). If the applicant cannot make a direct TDD-to-TDD call, the applicant can communicate by calling the Federal Relay Service at 1-866-377-8642 and giving the operator the above TDD number. The examiner can normally be reached on M-F 9-5.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Christopher Fiorilla can be reached on (571) 272-1187. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

George R. Koch III Primary Examiner Art Unit 1734

GRK 11/18/2005